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HARDWARE MANUFACTURERS TO THE ALUMINIUM WINDOW INDUSTRY

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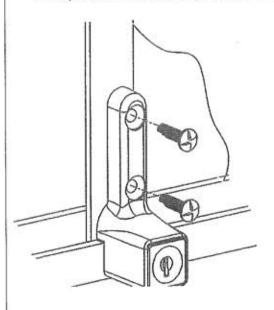
FITTING INSTRUCTIONS

DS190 Sliding Window Presslock

- 1. Position drill jig onto window mullion
- 2. Drill through the two top drill guides of the drilling jig with a 4.1mm (0.1610") drill
- 3. Thread both these holes using the thread cutting screw, (slotted head screw supplied) threading the bottom hole last.
- 4. Leaving the thread cutting screw engaged in the lower of these two holes & with the window in the closed position, drill a 6.35mm (1/4") hole through the sill using the bottom drill guide.
- 5. Remove the jig & fit the lock to the mullion with the thread cutting screw in the top position.

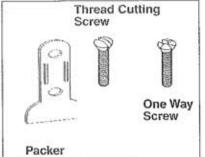
IMPORTANT: CHECK LOCK OPERATION BEFORE FASTENING LOWER POSITION WITH THE ONE-WAY SCREW.

6. If operation is satisfactory, remove thread cutting screws & fit one-way screws.



Patented Registered Design

NOTE: In some window designs the lock may require packing out from the window mullion. Two 1.5mm plastic packers are provided & should be placed between the lock body & the window mullion to prevent the lock dragging on the sill.



Drill Jig

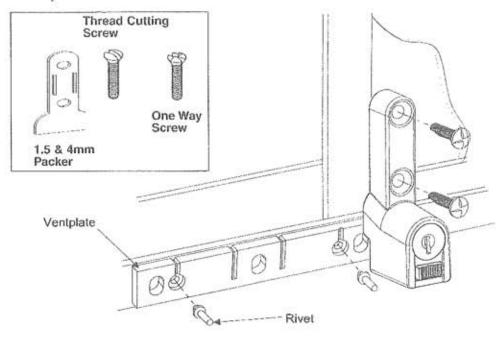
FITTING INSTRUCTIONS

DS237 Sliding Window Vent Kit

- 1. Position lock onto ventplate then position this assembly onto window sill in desired location. Use 4.1mm drill to spot one hole through lock.
- 2. Drill the hole, then fasten lock to sash with one screw (not a one-way screw) & spot second hole. Fasten lock to sash using second screw.
- 3. With sash closed, position ventplate on sill & under lock, with lock pin positioned in first slot in plate. (This will ensure that the two other slots in the plate are available for vent locking).

Drill holes to suit pop rivet & lock plate to sash using rivets.

4. Check for satisfactory operation, then replace thread cutting screws with one-way screws.



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