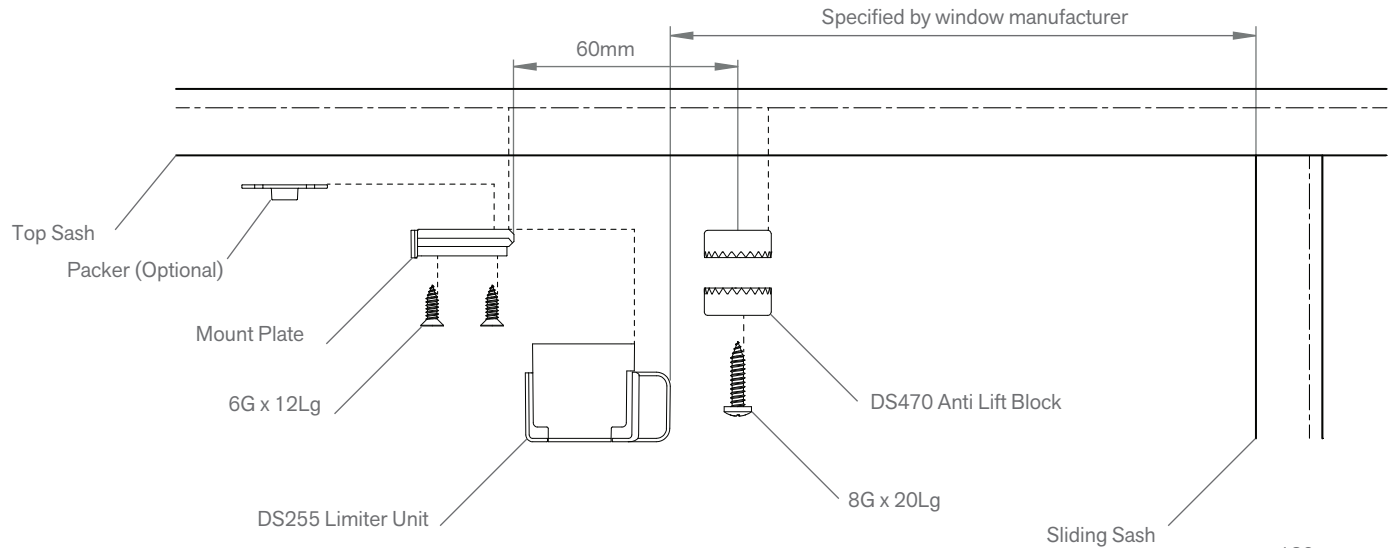


# DS255 SLIDING LIMITER WINDOW TECHNICAL SPECIFICATIONS



## Product Assembly



**1.** Use the *mount plate* to mark two centre holes at the distance specified by the window manufacturer from the sliding sash.

**NB:** The product provides two options for the hole locations to suit different sash profiles

**2.** Drill all holes at 2.8mm and fix the *mount plate* to the *top sash* using 2 x 6G screws. Ensure the flat face is positioned away from the *sliding sash*.

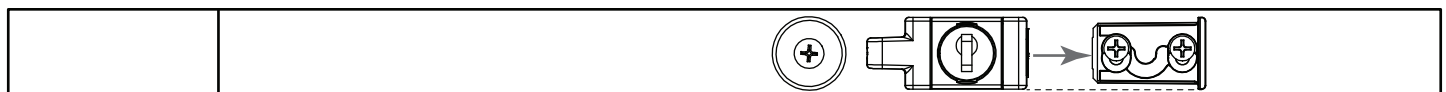
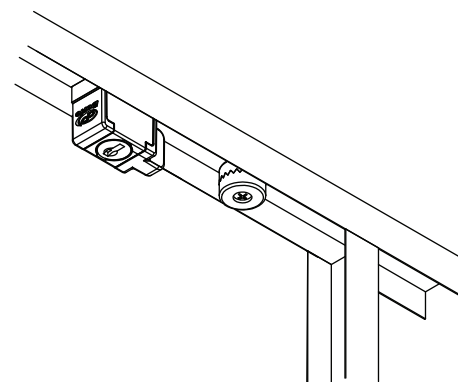
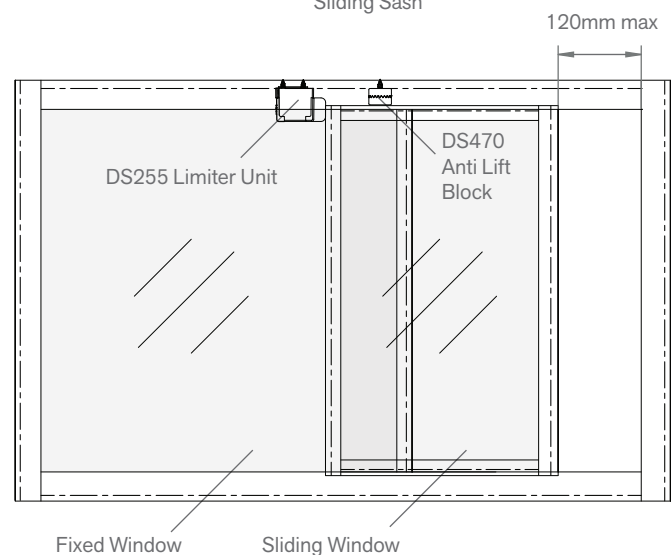
**NB:** The packer may be required for some sash profiles.

**3.** Fit the *anti lift block* in between the *mount plate* and the *sliding sash* by drilling a 3.5mm hole 60mm from the edge of the *mount plate*.

**4.** Secure the *anti lift block* and use the *sliding sash* to adjust to the correct height.

Ensure that there is minimal vertical movement of the window once under the *anti lift block*.

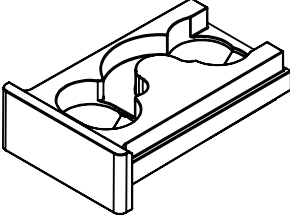
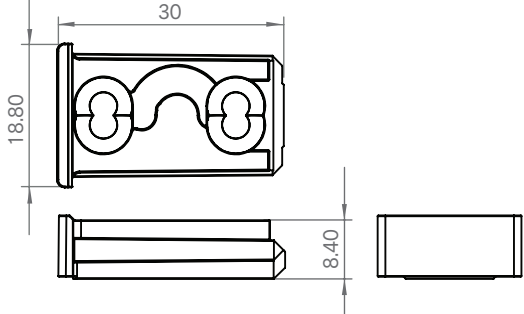
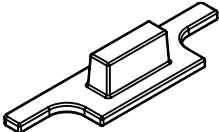
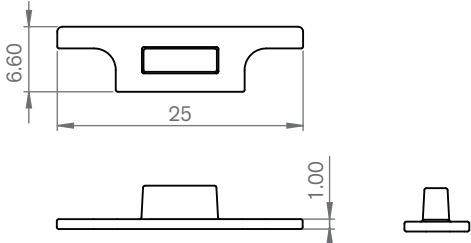
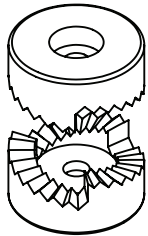
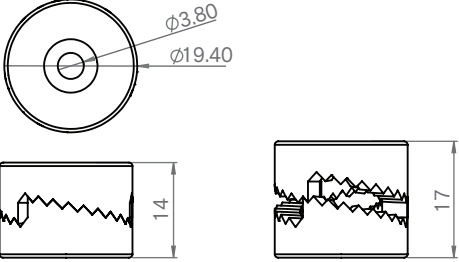
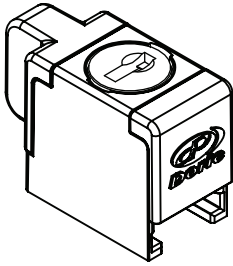
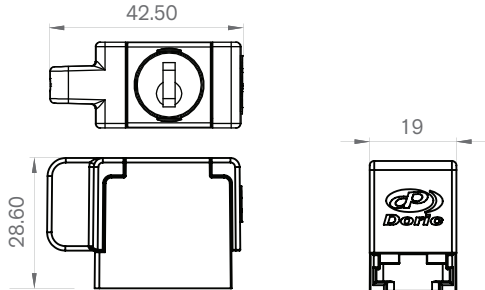
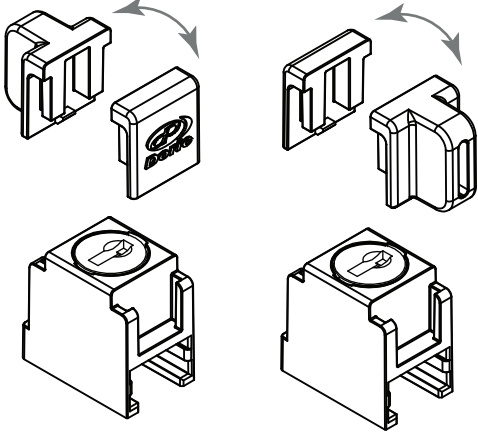
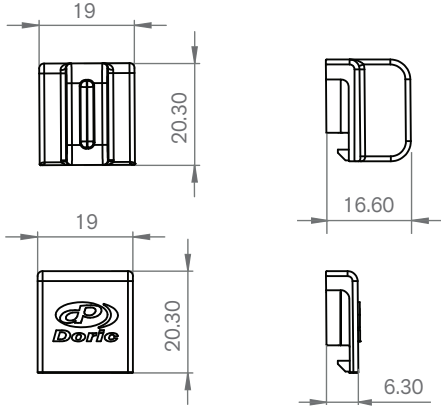
**5.** Slide *limiter unit* onto *mount plate*.



**6.** Rotate key 180 degrees and remove key.



# PRODUCT COMPONENTRY (not to scale)

<p>Mount Plate</p>		
<p>Packer (Optional)</p>		
<p>Anti Lift Block</p>		 <p>Increasing in 0.5mm increments from 14mm to 17mm</p>
<p>Lock Unit</p>		
<p>Rubber Pads</p>		 <p>Pads are interchangeable to suit extrusion profile</p>

## PRODUCT DISCLAIMER

Use of DS255 to satisfy the Industry Code of Practice-Protection of Openable Window Testing Specification, requires that the installer has tested all windows with the product installed.

The use of the product must be in accordance with all manufacturing specification and hardware fitting instructions. It is recommended that the product be used with Anti Lift Blocks and/or other hardware products as deemed necessary by testing.

Warranty of product is void if installation instructions are not adhered to.



38 Redfern Street  
Wetherill Park NSW 2164  
Australia  
Ph :+61 (0)2 9609 2555  
Fax: +61 (0)2 9604 2910  
sales@doric.com.au  
www.doric.com.au